



## Alcoguard<sup>®</sup> 4160

### High performance scale inhibition and deposit control

A highly effective anti-filming polymer for automatic dishwash (ADW) formulations, Alcoguard 4160:

- is an excellent co-builder due to its scale inhibition and dispersing properties
- provides excellent anti-filming results in typical ADW formulations
- is stable at high pH, therefore also suitable for use in industrial and institutional formulations
- available as a liquid, but can be made available as a free-flowing powder or granule
- shows synergistic effects when used with Dissolvine<sup>®</sup> GL

### Anti-filming test



AA/MA Copolymer    AA/AMPS Copolymer    Alcoguard 4160    No polymer added

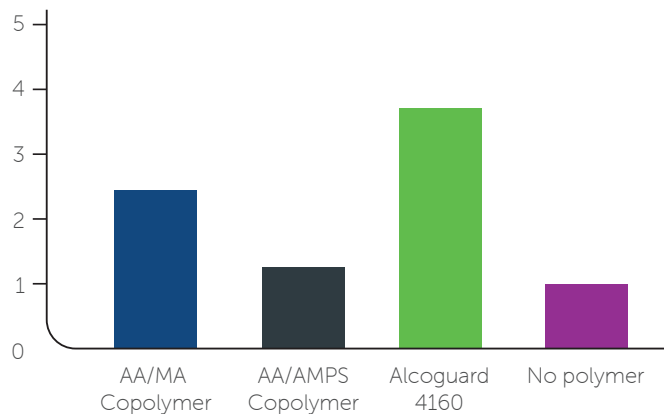
### Test parameters

Temperature	65°C
Wash cycles	30x
Washing machines	Miele G51 SC PLUS
Ballast soil	50 g frozen
Polymer inclusion	10%
Wash powder total	20 g

### Anti-filming performance

1 = Very bad 5 = Excellent

10% polymer inclusion



### Guideline P-free ADW formulation

Tri-sodium citrate – 2H <sub>2</sub> O or GLDA	20%
Sodium carbonate	30%
Sodium percarbonate	10%
Sodium disilicate	5%
EDTA	5%
Protease	3%
Amylase	2%
Sodium sulfate	10%
Non-ionic, low foaming surfactant	5%
Polymer inclusion	10%
<b>Total</b>	<b>100%</b>

Contact us directly for detailed product information and sample request  
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